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In early ISX engines an anti backlash gear train is used. The anti backlash gears allow the engine to operate with minimal gear rattle. Cummins uses a gear train in the front of the engine which is inherently noisy. The anti backlash gearing makes the engine less noisy due to the reduced rattle while in operation.

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In working on a c13 serial number LEE01657 and need all the torque specs to put the front gear housing back on. I need the housing to block torque spec, ... can I reseal the head to front cover at the cam shafts without removing the head or the front cover on an ISX cummins engine.

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A remanufactured Cummins ISX long block is an ideal replacement for someone who has experienced disastrous internal engine failure but still has good re-useable external components

from their old motor.

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Search Results for Cummins isx15 Timing Gears on HeavyTruckParts.Net. Easily find what you need from 2,135,402 parts available.

Unload the gear by backing out two gear adjusting screws until the gear teeth align. The idler scissor gear is loaded after the gear backlash is set. Loaded The gear teeth are loaded (functional) and are spread between the mating gear teeth. The gear is loaded by tightening all of the adjusting screws.

Torque Value: 29 n.m [21 ft-lb]